



#### PART NUMBER

# PFF1-502(-46)

#### DESCRIPTION

## FRONT LOWER ARM REAR BUSH

### INSTALLATION GUIDE

#### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



**Note: PFF1-502 Fits later models from around 2007 on with 54mm wide bracket. PFF1-502-46 Fits early models up to around 2007 with a 46mm wide bracket, shown in Figure 1. Ensure the corresponding part is used for installation. Steps for installation are the same.**

#### Fitting Instructions:

1. Remove front lower arm from the car. Make a note of the forward face of the bracket. Remove the rear bush and bracket from the arm. The hex on the arm pushes out of the bush.
2. Remove the bush from the bracket, caution as the original bush is oil filled.
3. Chamfer the front edge, this edge is sharp and may damage the bush if not chamfered and also aids fitment of the new bush. Clean any dirt/corrosion from the bore of the bracket.
4. Apply some washing up liquid to the tapered end of the larger B bush, push the bush into the bracket from the front face so the square end is to the front of the car.
5. Apply some of the supplied grease to the bore of the B bush and the outside of the A bush.
6. Place the radius end of the A bush from the front face of the bore of the B bush and push it in until it clips into place.
7. Clean the hex of the arm and remove any sharp edges and push the bracket and bush onto the hex.
8. Refit the arm to the car.

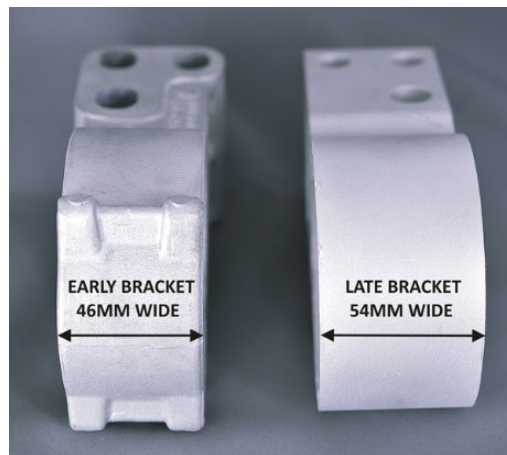


Figure 1 - Left: 46mm bracket for PFF1-502-46  
Right: 54mm bracket for PFF1-502

